

Summary of stability data for investigational formulations of vaccines

Produced by Working in Tandem, Ltd., for the PATH Vaccine and Pharmaceutical Technologies Group.

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As of May 9, 2012

Background

This set of tables is an update of the orginal "Stability data for commonly used vaccines and novel formulations," produced by Working in Tandem, Ltd., and PATH in 2008.

This set of tables summarizes stability data for research or novel vaccine formulations. An accompanying set of tables summarizes stability data for commonly used, licensed vaccines.

These tables are not intended to be an exhaustive list of all vaccine formulations in research and development. The vaccines and formulations included in the tables have been selected using publicly available information to provide examples of stability data for the vaccines listed.

Approach

Information on the type, presentation, formulation, and stability of vaccines was compiled from information available in the public domain.

Vaccines were categorized according to whether they are:

- a) Vaccines against a single pathogen.
- b) Combination vaccines, i.e., against several pathogens, but formulated to be delivered in a single injection (e.g., diphtheria, pertussis, tetanus [DTP] and measles, mumps, rubella [MMR]).
- c) Platform technologies (e.g., vectors) that can or are being developed as vaccines against a number of pathogens.

Notes to tables summarizing stability of investigational formulations of vaccines

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Vaccines	These tables are not intended to be exhaustive and do not include all vaccines for each target. The vaccines listed have been selected to provide representative information for
	each target.
Formulation	The investigational "stabilized" formulation of the vaccine is shown.
Main stabilizing excipients	The primary stabilizing excipients in the formulation according to publicly available information are shown (if known).
Adjuvant	The type of adjuvant (if present in the formulation) is indicated.
Damaged by freezing	Yes/No is based on published information on whether the vaccine is damaged by freezing.
	Vaccines with aluminum salt adjuvants are assumed to be damaged by freezing (freeze sensitive) unless there is available information stating this is not the case.
	Lyophilized vaccines are assumed not to be damaged by freezing, unless othewise stated.

Summary of stability data for investigational formulations of vaccines

Abbreviations

Ad adenovirus

AlOH₃ aluminum hydroxide
AlPO₄ aluminum phosphate
aP acellular pertussis
BCG Bacille Calmette Guerin

CAN-BD carbon dioxide-assisted nebulization with a bubble dryer CDC Centers for Disease Control and Prevention (USA)

CRM₁₉₇ nontoxic form of diphtheria toxin (cross-reacting material)

DC-chol 3 -[N-(N ,N -dimethylaminoethane)-carbamoyl] cholesterol hydrochloride

ds double stranded

DT diphtheria tetanus (toxoids)
ETEC enterotoxigenic Escherichia coli

F/T freeze-thaw
GSK GlaxoSmithKline
HA haemagglutinnin
HAV hepatitis A virus
HepB hepatitis B virus

Hib Haemophilus influenzae type B human immunodeficiency virus

HPV human papillomavirus

HydRIS hypodermic rehydration injection system

ID intradermal
IM intramuscular
IN intranasal

IPV inactivated poliovirus vaccine
IVI International Vaccine Institute

JHBSPH Johns Hopkins Bloomberg School of Public Health

LPV lipid particle vaccine
LT (heat) labile toxin (of *E.coli*)
MgCl₂ magnesium chloride
MVA modified vaccinia Ankara

NE nano-emulsion

NIH National Institute of Health
OPV oral poliovirus vaccine

PATH Program for Appropriate Technology in Health PCPP poly[di(carboxylatophenoxy)phosphazene]
PS-PCV polysaccharide-protein conjugate vaccine recombinant Bacille Calmette Guerin

SC subcutaneous

SIIL Serum Institute of India Ltd

TC-chol cholesteryl N-(trimethylammonioethyl) carbamate chloride

TTSA type III secretion apparatus (Shigella)

VLP virus-like particle wP whole-cell pertussis

Summary of sta	bility data for in	vestigatio	nal formu	lations of vac	cines									
As of May 9, 2012														
								_			Available sta	bility data		
	Manufacturer/		Vaccine			Main stabilizing		Damaged by	Freeze-					
Vaccine	developer	Country	type	Delivery route	Formulation	excipients	Adjuvant	freezing	thaw	2°–8°C	25°C	37°C	>37°C	Notes
Vaccines against	single pathogens													
Cholera														
V. cholerae C7258 (El Tor Biotype, Ogawa Serotype)	Finlay Instutue, Nanobiocel Group	Cuba, Spain	Inactivated bacteria	Oral	Spray dried	Methacrylic copolymers (Eudragit L30D- 55, FS30D)	No	No	No data					Used enteric polymers Eudragit® L30D-55 and FS30D
Cholera vaccine strain 638 (El Tor Biotype, Ogawa Serotype)	Finlay Institute	Cuba	Live attenuated bacteria	Oral	Lyophilized	Not known	No	No		≥ 12 months (2)				
Dengue									ı					
ChimeriVax Tetravalent Dengue	Sanofi Pasteur	France	Live attenuated recombinant	Injected	Lyophilized	Not known	No	No			1 month (3)	7 days (3)		
			Live		Liquid	Trehalose, recombinant - HSA, F127 -	No	No	F/T resistant (4)	11 weeks (4)	7 days (4)	8 hours (4)		
DenVax	CDC, Inviragen	Not known	attenuated virus	SC or ID	Lyophilized	(polyoxyethylene- polyoxypropylen e	No	No		> 6 months (4)		14 days (4)		
Enterotoxigenic <i>E.c.</i>	oli (ETEC)					block copolymer)								
ACE 527	JHBSPH, PATH, Pierrel Research USA TD Vaccines A/S	USA	Live attenuated bacterium	Oral	Lyophilized (fast-dissolving tablet)	Sucrose, trehalose	None	No		≥ 12 months (5)	≤ 1 week (5)	< 1 week (5)		
Travelers diarrhea vaccine	Intercell	Austria	Recombinant protein	Skin patch	LT dried onto patch	Not known	No	Not known		≥ 22 months (6)	6 months (6)		40°C: 1 month (6)	
Haemophilus influe	nzae type b (Hib)													
No novel formulations	were identified for whic	h stability dat	a are available.											
Hepatitis A (HAV)											1			
	were identified for whic	h stability dat	a are available.											
Hepatitis B (HepB) Shanvac-B	Shantha Biotechnics, PATH	India	Recombinant protein	IM	Spray dried	Trehalose, mannitol	AlOH ₃	Not known		≥ 2 years (7)		≥ 2 years (7)		
Shanvac-B	Shantha Biotechnics, PATH, Arecor	India	Recombinant protein	IM	Liquid	Phosphate, histidine	AlOH ₃	Yes				≥ 6 months (8)	45°C: ≥ 6 months (8) 55°C: ≥ 9 weeks (8)	
Shanvac-B	Shantha Biotechnics, PATH, Arecor	India	Recombinant protein	IM	Liquid	Phosphate, histidine, propylene glycol	AlOH ₃	No	F/T resistant (9)			≥ 12 months (9)		
HBsAg-NE	Univesity of Michigan, NanoBio	Not known	Recombinant protein	Mucosal (probably IN)	Liquid	W ₈₀ 5EC	Nano- emulsion	Not known		≥ 12 months (10)	6 months (10)		40°C: ≥ 6 weeks (10)	

											Available stabi	lity data		
	Manufacturer/		Vaccine			Main stabilizing		Damaged by	Freeze-					
Vaccine	developer	Country	type	Delivery route	Formulation	excipients	Adjuvant	freezing	thaw	2°-8°C	25°C	37°C	>37°C	Notes
Human immunodefi														
No novel formulations of the vectors list		-			vaccines.									
Human papillomavi	rus (HPV)													
No novel formulations	were identified for whic	ch stability data	a are available.											
Influenza - seasonal									1					
Nanopatch (microneedles coated with Fluvax)	University of Queensland	Australia	Inactivated virus (split)	ID	Coated microneedles	Trehalose	No	Not known			23°C: ≥ 6 months (11)			
pfMBP-HA fusion protein	Nature Technology Corporation	USA	Recombinant protein	Injected	Not known	Compatible with standard formulations	Recombinant flagellin	Not known					75°C: 40 minutes (12)	
Microneedles coated with influenza virus	Georgia Institute of Technology	USA	Inactivated virus	ID	Coated microneedles	Trehalose	No	Not known				≥ 1 day (13)		
Inactivated influenza nano emulsion	NanoBio	USA	Inactivated virus	IN	Liquid (oil-in- water nanoemulsion)	W ₈₀ 5EC	Nano- emulsion	Not known		1 month (14)	1 month (14)			
Influenza virosomes	University of Groningen	The Netherlands	Virosomes	Injected	Lyophilized (inulin stabilizer)	Inulin	Virosomes	No			20°C: ≥ 12 weeks (15)		42°C: ≤ 3 weeks (15)	
Influenza virosomes	Pevion	Switzerland	Virosomes	Not known	Lyophilized	Sucrose, DC-chol, TC-chol	Virosomes	INO	≥ 12 months (16)	≥ 12 months (16)	≥ 12 months (16)			
Dry powder influenza vaccine	University of N Carolina at Chapel Hill	USA	Inactivated virus (whole)	IN	Spray-freeze- dried	Trehalose	No	Not known		≥12 weeks (17)	≥ 12 weeks (17)	2 weeks (17)		
Dry powder influenza vaccine	University of Groningen	The Netherlands	Subunit	Pulmonary, injected	Lyophilized	Trehalose, inulin	No	Not known			Inulin 20°C: ≥ 6 months (18)		Trehalose: 45°C: ≥ 6 months (18)	
Dry powder influenza vaccine	University of Groningen	The Netherlands	Subunit	Pulmonary	Spray dried	Inulin	No	Not known			20°C: ≥ 3 years (19)			
Dry powder influenza vaccine	PowderJect	USA		Epidermal (ID)	Spray-freeze- dried	Trehalose, mannitol, dextran	No	Not known					40°C: 3 months (20)	No longer in development
Inactivated influenza vaccine	Stabilitech	UK	Inactivated virus	SC	Lyophilized	Not known	No	No					45°C: ≥ 6 months (56)	
Thermostable IM flu	Variation Biotechnologies Inc	USA	LPV	Injected	Preclinical	Not known	Lyophilized	No					40°C: > 6 months (21)	Oral pill formulation also being developed
Influenza - pandemi														
Whole inactivated H5N1	University of Groningen	The Netherlands	Inactivated virus (whole)	Injected	Freeze dried	Inulin	No	No			1 year (22)		40°C: 3 months (22)	
H5N1	Apogee Technology	USA	Not known	Injected	Not known	PCPP	PCPP	Not known					40°C: > 30 hours (23)	Quoted stability at 40°C is half-life of H5N1
ND1.1 (Ad-HA-dsRNA) (H5)	Vaxart	USA	Live virus vector (adenovirus 4 and/or 7)	Oral	Dried capsules	Not known	dsRNA (TLR3 agonist)	Not known			Room temp: 1 month (24)			
Recombinant MVA	Erasmus University	The Netherlands	Live virus vector	Injected	Not known	Not known	No	Not known				37°C: > 4 weeks (25)		

						Main		Damaged			Available stabi	ility data		
Vaccine	Manufacturer/ developer	Country	Vaccine type	Delivery route	Formulation	stabilizing excipients	Adjuvant	by freezing	Freeze- thaw	2°–8°C	25°C	37°C	>37°C	Notes
Japanese encephali	tis													
Vero-cell derived JE vaccine	Kitasato Institute	Japan	Inactivated virus (whole)	Injected	Liquid	Glycine, sorbitol	No	Not known		≥ 12 months (26)	28°C: ≥ 12 months (26)			
Malaria														
No novel formulations Some of the vectors list					aria vaccines.									
Measles														
Measles vaccine dry powder (MVDP)	University of Colorado, SIIL	USA, India	Live attenuated virus	Pulmonary	Dry powder (CAN-BD)	Myo-inositol, +/- sorbitol or mannitol	No	Not known			6 months (27)	1 week (28)		
Measles vaccine	Aridis Pharmaceuticals, SIIL	USA, India	Live attenuated virus	Pulmonary, injected	Spray dried	Trehalose, sucrose, divalent cations, L- arginine	No	Not known				8 weeks (29)		
Measles vaccine	Transform Pharmaceuticals	USA, India	Live attenuated virus	SC	Liquid	Trehalose, sucrose, gelatin	No	Not known					40°C: 8 hours (30)	High throughput sceening to identify formulations with improved stability following reconstitution
Measles vaccine	Stabilitech	UK	Live attenuated virus	SC	Lyophilized	Not known	No	No	Resistant to ≥ 5 F/T cycles (-20°C/37°C) (52)			6 days (52)		
Meningococcus: sin	gle serogroup and co	ombination v	accines											
MenAfrivac (meningitis group A)	SIIL, PATH	India	PS-PCV	IM	Spray-dried	Trehalose	AIPO ₄	Not known					40°C: ≥ 20 weeks (7) 60°C: ≥ 2 weeks (7)	
Mumps														
	were identified for whic	·	a are available.											
Pertussis: acellular ((aP) and whole-cell (wP)												
No novel formulations	were identified for whic	ch stability data	a are available.											
Pneumococcus														
Trivalent pneumococcal vaccine	Sanofi Pasteur	France	Recombinant /purified proteins	Injected (assumed)	Liquid	Aluminum-salt adjuvants	AIPO ₄ , AIOH ₃ or phosphate- treated AIOH ₃	Yes				1 week (31)		
Polio: oral polio vac	cine (OPV)													
Trivalent OPV	Sapporo Medical University	Japan	Live attenuated virus	Oral	Lyophilized	Sorbitol	No	No				≥ 7 days (32)		
Trivalent OPV	Institut Pasteur	France	Live attenuated virus	Oral	Liquid	$MgCl_2 + D_2O$	No	No				3-7 days (33)	45°C: ≤ 3 days (33)	
Polio: inactivated po	olio vaccine (IPV)													
No novel formulations	were identified for whic	ch stability data	a are available.											

						Main		Damaged			Available stab	ility data		
Vaccine	Manufacturer/ developer	Country	Vaccine type	Delivery route	Formulation	stabilizing excipients	Adjuvant	by freezing	Freeze- thaw	2°–8°C	25°C	37°C	>37°C	Notes
Rabies		,	7.	,		•	•	<u> </u>						
No novel formulations w	vere identified for whi	ch stability dat	a are available.											
Rotavirus														
Bacillus subtilis spores expressing VP6 (34)	Tufts University	Not known	Recombinant bacteria	IN or Oral	Lyophilized	None	Cholera toxin	Not known						Spores claimed to be heat stable; no data available
Rotavirus vaccine (35)	Aridis Pharmaceuticals, Johns Hopkins	USA	Live attenuated virus	Oral	Thin film	Not known	No	Not known						Developed to be room temperature stable; no data available
Rubella														
No novel formulations v	vere identified for whi	ch stability dat	a are available.											
Shigella														Formulation composed of IpaD (Shigella) plus
IpaD (Shigella type III secretion system, TTSA)	University of Kansas	USA	Recombinant /purified proteins	Injected	Liquid	Sucrose, dextrose	AIOH ₃	Yes		≥ 3 months (36)				four other TTSA proteins from other gram- negative pathogens
PrgI (Salmonella type III secretion system, TTSA)	University of Kansas	USA	Recombinant /purified proteins	Injected	Liquid			Yes						Formulation composed of PrgI (Salmonella) plus two other TTSA proteins from other gramnegative pathogens
Tetanus toxoid														
Tetanus toxoid fragment C expressed on B subtilis spores	Tufts University	USA	Recombinant bacteria	IN, sublingual	Lyophilized	None	No	No					45°C: ≥ 12 months (41)	
Tetanus toxoid bioneedeles	Netherlands Vaccine Institute	The Netherlands	Recombinant /purified proteins	IM	Lyophilized	Trehalose	AIPO ₄	No				≥ 3 weeks (42)	60°C: ≥ 1 week (42)	
Tuberculosis														
Some of the vectors liste	ed in the platform tec	nnologies table	below are bein	g evaluated as tube	erculosis vaccines.									
AERAS-422 rBCG	Aeras	USA	Live recombinant bacterium (BCG)	ID	Lyophilized	Mannitol, trehalose, sucrose, sodium glutamate	No	No				4 weeks (37)		
AERAS-402/Crucell Ad35	Crucell, Aeras, CDC	The Netherlands, USA	Live virus vector (adenovirus)	Pulmonary	Spray dried	Mannitol, cyclodextrin, trehalose,	No	Not known		≥ 12 months (38)	≥ 12 months (38)	≥ 5 weeks (38)		
BCG microspheres	Pharmaceutical Research Center, Tehran	Iran	Live attenuated bacterium (BCG)	Oral	Liquid (microspheres)	Alginate	No	Not known		5 weeks (39)				
BCG microspheres	Harvard University	USA	Live attenuated bacterium (BCG)	Pulmonary	Spray dried	L-leucine	No	Not known		4 months (40)	30 days (40)			

											Available stal	oility data		
Vaccine	Manufacturer/ developer	Country	Vaccine type	Delivery route	Formulation	Main stabilizing excipients	Adjuvant	Damaged by freezing	Freeze- thaw	2°–8°C	25°C	37°C	>37°C	Notes
Typhoid														
Vi-CRM197	Novartis Vaccines Inst for Global Health	Italy	PS-PCV	Injected	Liquid	None	No	Not known		> 3 months (43)			40°C: > 8 weeks (43)	
Vi-Diphtheria toxoid conjugate vaccine	IVI, NIH, Shantha	USA	PS-PCV	Injected	Liquid	None	No		Resistant to 20 F/T cycles (44)		NOT stable at 5 weeks (44)	NOT stable at 5 weeks (44)		
Prgl (Salmonella type III secretion system, TTSA)	University of Kansas	USA	Recombinant /purified proteins	Injected	Liquid	Sucrose, dextrose	AlOH ₃	Yes					40°C: < 6 months (57)	Formulation composed of PrgI (Salmonella) plus two other TTSA proteins from other gramnegative pathogens
Vivotif (Ty21a)	University of Kansas, Aridis	USA	Live attenuated bacterium	Oral	Foam dried	Trehalose or sucrose	No	Not known				≤ 4 weeks (45)		
Vivotif (Ty21a)	Aridis Pharmaceuticals	USA	Live attenuated bacterium	Oral	Foam dried	Trehalose, methionine, gelatin	No	Not known			12 weeks (46)	≤ 4 weeks (46)		Stabiliers to increase "transition temperature" of Ty21a by 10°C identified, but no stability studies conducted
Yellow fever														
XRX-001 (Inactivated YF vaccine)	Xcellerex	USA	Inactivated virus	Injected	Liquid	Proprietary stabilizers	AlOH ₃	Yes		≥ 6 months (47)	≥ 8 weeks (47)			
YF vaccine (cell-culture)	Biomanguinhos	Brazil	Live attenuated virus	Injected	Lyophilized	Hydrolysed gelatin, sugar, amino acids	No	No				≥ 2 weeks (48)		

Combination vacc	ombination vaccines										
Combination vaccine	combination vaccines containing diphteria and/or tetanus and/or pertussis, with/without other antigens										
Diphtheria tetanus	Xstal Bio, School of Pharmacy, London	UK	Recombinant /purified proteins	IM	Protein-coated microcrystals	L-glutamine	AlOH ₃ or AlPO ₄	Not known	≥ 2 weeks (49) 45°C: ≥ 2 days (49) stal	ablity at 37°C was the same as control, non- abilized DT	
Infanrix (DTaP), Daptacel (DTaP)	GSK, Sanofi, PATH	Belgium France	Recombinant /purified proteins	IM	Liquid	Propylene glycol, PEG 300, glycerol	AIOH ₃ AIPO ₄	No	Resistant to F/T (49)		
Combination vaccine	Combination vaccines containing measles and/or mumps and/or rubella										
No novel combination	No novel combination formulations identified which have stability data										

Currence of sta	hilitu data fan in	voctication	aal fawaaal	sticus of ves	oin o o									
	bility data for in	vestigation	iai iormui	ations of vacc	anes									
As of May 9, 2012														
Platform technol	ogies and live vector	ors										tur data		
						Main		Damagad			Available stabil	ity data		
	Manufacturer/		Vaccine			stabilizing		Damaged by	Freeze-					
Vaccine	developer	Country	type	Delivery route	Formulation	excipients	Adjuvant	freezing	thaw	2°-8°C	25°C	37°C	>37°C	Notes
Adenovirus vectors				·										
AERAS-402/Crucell Ad35	Crucell, Aeras, CDC	The Netherlands, USA	Live virus vector	Pulmonary	Spray dried	Mannitol, cyclodextrin, trehalose, dextran	No	Not known		≥12 months (38)	≥12 months (38)	≥ 5 weeks (38)		
Adenovirus type 5 (Ad5)	NovaLabs, Oxford University	UK	Live virus vector	Injected	HydRIS (Air/filter-dried)	Trehalose, sucrose	No	Not known				≥ 15 months (51)	45°C: ≤ 6 months (51)	
Adenovirus (subtype not known)	Stabilitech	UK	Live virus vector	Injected	Liquid and lyophilized	Not known	No	Not known		Liquid: ≥ 6 months (52)		Lyophilized: ≥ 3 months (52)		
Adenovirus type 5 (Ad5)	University of Michigan	USA	Live virus vector	Injected	Lyophilized	Sucrose, trehalose, sorbitol, gelatin	No	No	Resistant to F/T damage (58)	≥ 150 days (58)				
Adenovirus type 5 (Ad5)	University of Texas	USA	Live virus vector	IN	Liquid	Mannitol, sucrose, pluronic F68	No	No	Resistant to F/T damage (53)		9 days (53)			
Ad5 (MRKAd5gag HIV)) Merck	USA	Live virus vector	Injected	Liquid	Sucrose, ethanol, histidine, EDTA	No	Not known	Resistant to F/T damage (54)	≥ 24 months (data) (54) 7 years (est.) (54)	13 days (54)			
Vaccinia and other	pox virus vectors													
Recombinant MVA (modified vaccinia Ankara)	Erasmus University	The Netherlands	Live virus vector	IM	Lyophilized	Not known	No	No				≥ 4 weeks (25)		
Recombinant MVA (modified vaccinia Ankara)	NovaLabs, Oxford University	UK	Live virus vector	Injected	HydRIS (Air/filter-dried)	Trehalose, sucrose	No	No				≥ 12 months (51)	45°C: ≤ 4 months (51)	
Bacterial vectors														
Salmonella typhi (Ty21a)	University of Kansas, Aridis	USA	Live attenuated bacterium	Oral	Foam dried	Trehalose or sucrose	No	Not known				≤ 4 weeks (45)		
Salmonella typhi (Ty21a)	Aridis Pharmaceuticasls	USA	Live attenuated bacterium	Oral	Foam dried	Trehalose, methionine, gelatin	No	Not known			12 weeks (46)	≤ 4 weeks (46)		Stabiliers to increase 'transition temperature' of Ty21a by 10°C identified, but no stability studies conducted
DNA vaccines	Carati	1104	Disa di Data	Toron	Name	NA	A1 -	Net		. 0 (55)		(2) (55)		
DermaVir Plasmid DNA	Genetic Immunity Vical Inc	USA	Plasmid DNA Plasmid DNA	Trans-cutaneous	Nanoparticles Lyophilized	Mannitol Trehalose, PVP	No No	Not known No		> 8 weeks (55)		≤ 3 weeks (55)		No long term stability data presented, only ability of excipients to protect DNA during lyophilization process (50)

		or investigational formulations of vaccines	
1	Ano et al 2011	A new oral vaccine candidate based on the microencapsulation by spray-drying of inactivated Vibrio	http://www.ncbi.nlm.nih.gov/pubmed/21683110
2		cholerae. Vaccine. 29(34):5758-5764.	- · · · · · · · · · · · · · · · · · · ·
2		Process development for a Cuban cholera vaccine based on the attenuated strain Vibrio cholerae 638. Vaccine. 24(18):3746-3749.	http://www.ncbi.nlm.nih.gov/pubmed/16085342
3	•	From research to phase III: preclinical, industrial and clinical development of the Sanofi Pasteur tetravalent dengue vaccine. <i>Vaccine</i> . 29(42):7229-7234.	http://www.ncbi.nlm.nih.gov/pubmed/21745521
4		Novel formulations enhance the thermal stability of live-attenuated flavivirus vaccines. <i>Vaccine</i> . 29(43):7456-7462.	http://www.ncbi.nlm.nih.gov/pubmed/21803103
5		Development of fast-dissolving tablets for oral immunization using a live attenuated enterotoxigenic Escherichia coli as the vaccine (ACE 527) candidate. Manuscript in preparation.	
6		The Adjuvant Patch: A Universal Dose Sparing Approach for Pandemic and Conventional Vaccines.	http://biopharminternational.findpharma.com/biopharm/arti
7		BioPharm International. Thermostable formulations of a hepatitis B vaccine and a meningitis A polysaccharide conjugate vaccine	cle/articleDetail.jsp?id=444989 http://www.ncbi.nlm.nih.gov/pubmed/20478345
8		produced by a spray drying method. <i>Vaccine</i> . 28(31):5093-5039. A heat-stable hepatitis B vaccine formulation. <i>Human Vaccine</i> . 5(8):529-535.	http://www.ncbi.nlm.nih.gov/pubmed/19556877
			- · · · · · · · · · · · · · · · · · · ·
9		Characterization of a thermostable hepatitis B vaccine formulation. <i>Vaccine</i> . 27(34):4609-4614.	http://www.ncbi.nlm.nih.gov/pubmed/19523912
10	Makidon et al 2008	Pre-clinical evaluation of a novel nanoemulsion-based hepatitis B mucosal vaccine. <i>PLoS One.</i> 3(8):e2954.	http://www.ncbi.nlm.nih.gov/pubmed/18698426
11	Chen et al 2011	Improving the reach of vaccines to low-resource regions, with a needle-free vaccine delivery device and long-term thermostabilization. <i>Journal of Controlled Release</i> . 30;152(3):349-355.	http://www.ncbi.nlm.nih.gov/pubmed/21371510
12	Luke et al 2011	Thermostable tag (TST) protein expression system: engineering thermotolerant recombinant proteins and vaccines. <i>Journal of Biotechnology.</i> 10;151(3):242-250.	http://www.ncbi.nlm.nih.gov/pubmed/21168452
13	Kim et al 2010	Formulation of microneedles coated with influenza virus-like particle vaccine. <i>AAPS PharmSciTech</i> . 11(3):1193-1201.	http://www.ncbi.nlm.nih.gov/pubmed/20676947
14	Hamouda et al 2010	Efficacy, immunogenicity and stability of a novel intranasal nanoemulsion-adjuvanted influenza vaccine in	http://www.ncbi.nlm.nih.gov/pubmed/20421727
15	de Jong et al 2007	a murine model. <i>Human Vaccine</i> . 6(7):585-594. Inulin sugar glasses preserve the structural integrity and biological activity of influenza virosomes during	http://www.ncbi.nlm.nih.gov/pubmed/17628452
16	Kammer et al 2007	freeze-drying and storage. <i>European Journal of Pharmaceutical Sciences</i> . 32(1):33-44. A new and versatile virosomal antigen delivery system to induce cellular and humoral immune responses.	http://www.ncbi.nlm.nih.gov/pubmed/17766014
17	Garmise et al 2007	Vaccine 25(41):7065-7074. Novel dry powder preparations of whole inactivated influenza virus for nasal vaccination. <i>AAPS</i>	http://www.ncbi.nlm.nih.gov/pubmed/18181542
	Amorij et al 2007	PharmSciTech . 8(4):E81. Rational design of an influenza subunit vaccine powder with sugar glass technology: preventing	http://www.ncbi.nlm.nih.gov/pubmed/17673338
10		conformational changes of haemagglutinin during freezing and freeze-drying. <i>Vaccine</i> . 25(35):6447-6457.	
19	Saluja et al 2010	A comparison between spray drying and spray freeze drying to produce an influenza subunit vaccine powder for inhalation. <i>Journal of Controlled Release.</i> 144(2):127-133.	http://www.ncbi.nlm.nih.gov/pubmed/20219608
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